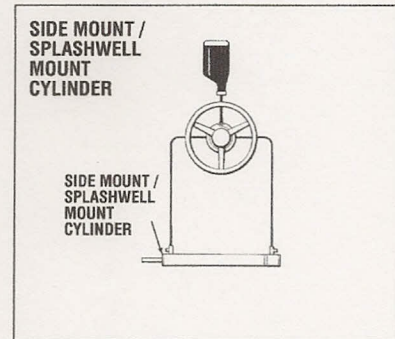
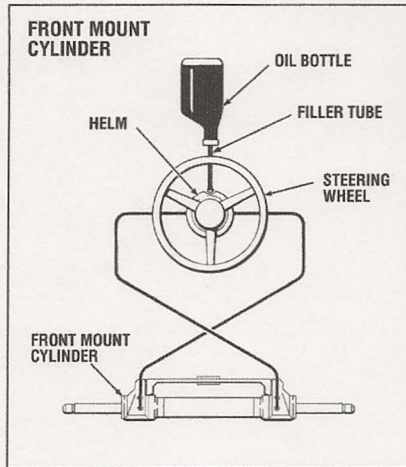


Single Station One Cylinder

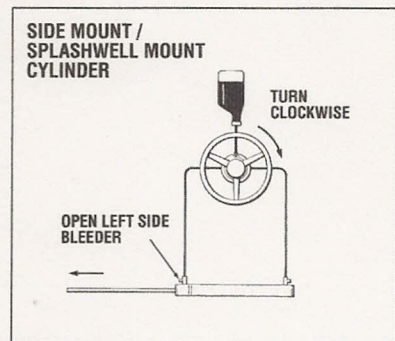
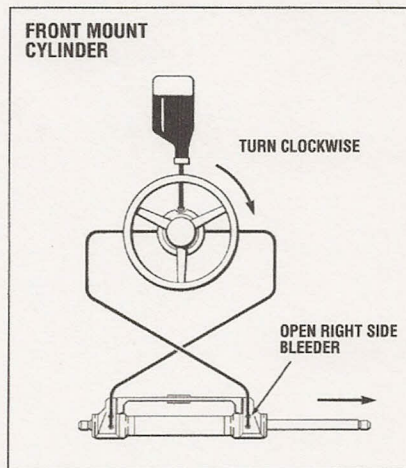
Step 1

- Screw the threaded end of the filler tube into the helm filler port.
- Remove the cap from the oil bottle and holding upright screw into the filler tube bottle cap. Poke hole in the bottom of the bottle.
- Fill the helm pump full of hydraulic oil so that it is visible in the filler tube. Oil should always be visible in the filler tube. Use the next bottle of fluid at any time during the procedure in order to maintain the oil level. **DO NOT** proceed with step two until helm is full.



Step 2

- Turn the steering wheel clockwise until the cylinder rod is fully extended on the right side of the cylinder.
- Open right side bleeder.



Step 3

- Holding the cylinder body (Front Mount cylinder) or rod (Side Mount cylinder) to prevent the body/rod from moving, turn the steering wheel counter-clockwise until a steady stream of air free oil comes out of the bleeder. (Drain approx. 1/2 bottle of oil or as required).
DO NOT use anything other than your hands to restrain the cylinder body/rod.
- While continuing to turn the wheel close the right side bleeder and let go of the cylinder body/rod.

