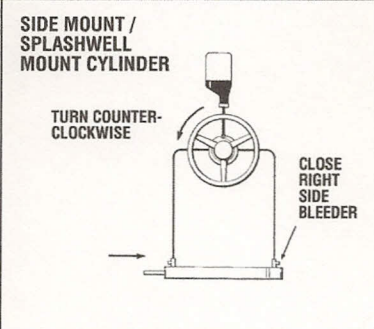
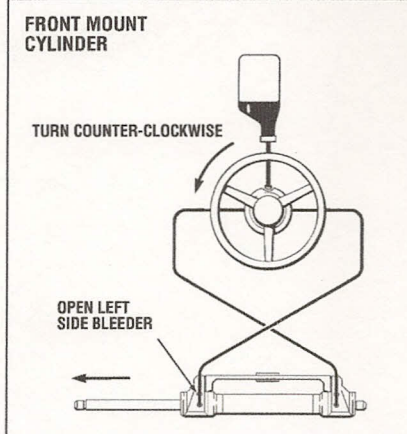


Step 4

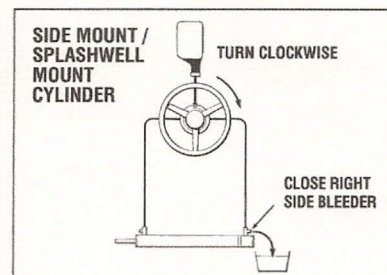
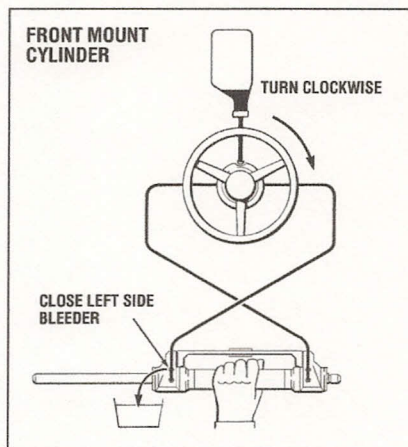
- Continue turning the steering wheel counter-clockwise until the cylinder rod is fully extended to the left. (Steering wheel will come to a stop).
- Open the left bleeder.

**Step 5**

- Holding the cylinder body (Front Mount cylinder) or rod (Side Mount cylinder) to prevent the body/rod from moving, turn the steering wheel clockwise until a steady stream of air free oil comes out of the bleeder.
- While continuing to turn the wheel close the left side bleeder and let go of the cylinder body/rod.

CAUTION

Prior to operating system, perform Oil Level System Check, refer to page 51.



When steering system has been properly bled, steering wheel turns will be as shown in the chart.

No. Steering Wheel Turns	Front Mount	Side Mount	Splashwell Mount
SeaStar 1.7	4.5	4.9/5.8	5.5/6.5
SeaStar 2.4	3.25	3.5/4.1	3.9/4.6
SeaStar Pro 2.0	4.0	N/A	N/A